



CYCLO-1 TOPCOAT

PRODUCT RE-COAT WINDOWS BASED ON TEMPERATURE AND HUMIDITY

		RELATIVE HUMIDITY %						
		30	40	50	60	70	80	90
TEMPERATURE IN FAHRENHEIT	50	15	13	11	9.5	9	8	7.5
	60	14	12	10.5	9	8.5	7.5	7
	70	13	11.5	10	8.5	8	7	6.5
	80	12	11	9.5	8	7	6.5	6
	90	11	10.5	9	7	6.5	6	5.5

GARAGE FORCE DOES NOT SUGGEST INSTALLING CYCLO-1 UNDER 50 DEG. F.

THE ABOVE TIME FRAMES ARE BASED ON TESTING IN CONTROLLED CONDITIONS.
ACTUAL RE-COAT TIMES MAY VARY.

THE TIMES LISTED ABOVE REFLECT THE SUGGESTED MAXIMUM RE-COAT WINDOW IN HOURS.

THIS WOULD BE THE TIME FROM THE START OF THE APPLICATION OF THE FIRST COAT
TO THE LATEST POINT THAT THE SECOND COAT COULD BE APPLIED WITHOUT SANDING THE
FLOOR TO CREATE A PROFILE.

TO ACHIEVE PROPER INTER-COAT ADHESION, THE TIMES LISTED ABOVE SHOULD BE FOLLOWED AND
NOT EXCEEDED. FAILURE TO APPLY CONSECUTIVE COATS
WITHIN THE TIME FRAMES LISTED ABOVE CAN RESULT IN DELAMINATION OF THE TOPCOAT.

EXAMPLE:

8:00 AM INSTALLER *BEGINS* THE INSTALLATION OF THE FIRST COAT.

9:00 AM APPLICATION OF THE FIRST COAT COMPLETE.

TEMPERATURE: 70 DEGREES F

RELATIVE HUMIDITY: 70%

THE INITIAL COAT SHOULD BE TACKED OVER WITHIN 3-5 HOURS.

BASED ON THE CHART ABOVE, THE INSTALLER HAS UP TO 8 HOURS TO APPLY THE NEXT COAT. THE
INSTALLATION OF THE FIRST COAT STARTED AT 8:00 AM, SO THE NEXT APPLICATION OF THE NEXT
COAT NEEDS TO BE FINISHED NO LATER THAN 4:00 PM.

**WAITING LONGER THAN THE THIS WILL REQUIRE ABRASING OF THE CURED FIRST COAT TO PROVIDE AN
ANCHOR FOR ADDITIONAL COATS.**