

LET'S TALK BASECOAT BATCH SIZES

Our coating systems are designed around mixing 96 oz batches of basecoat to allow the time to apply and when applicable broadcast media within the 15-20 mins that is ideal for workability, adhesion and coverage. While it is possible to mix larger amounts of basecoat this may not work in your favor and could have an adverse effect on things like coverage rate and workability of the product as the product begins to set up. In some situations, it can benefit you to mix smaller batches that allow quicker application. It is important to mix batches that are appropriate for the seasons, adjust for warmer temperatures and humidity, installers experience and the area being coated.

BASECOAT BATCH SIZES

| 24 OZ BATCH (65 SQ/FT MAX) | | 48 OZ BATCH (130 SQ/FT MAX) | | 72 OZ BATCH (195 SQ/FT MAX) | |
|-----------------------------|----------------------------|------------------------------|------------------------------|------------------------------|-----------------------------|
| Part A | 8 oz | Part A | 16 oz | Part A | 24 oz |
| Part B | 16oz | Part B | 32 oz | Part B | 48 oz |
| Acetone | 5%= 1.2 oz 10% = 2.4 oz | Acetone | 5%= 2.4 oz 10% = 4.8 oz | Acetone | 5%= 3.6 oz 10% = 7.2 oz |
| Tint (if needed) | 2.4 oz | Tint (if needed) | 4.8 oz | Tint (if needed) | 7.2 oz |
| 96 OZ BATCH (260 SQ/FT MAX) | | 144 OZ BATCH (390 SQ/FT MAX) | | 192 OZ BATCH (520 SQ/FT MAX) | |
| Part A | 32 oz | Part A | 48 oz | Part A | 64 oz |
| Part B | 64 oz | Part B | 96 oz | Part B | 128 oz |
| Acetone | 5%= 4.8 oz 10% = 9.6 oz | Acetone | 5%= 7.2 oz. 10% = 14.4 oz | Acetone | 5%= 9.6 oz 10% = 19.2 oz |
| Tint (if needed) | 9.6 oz | Tint (if needed) | 14.4 oz | Tint (if needed) | 19.2 oz |

Contact technicalservices@garageforce.com for any questions or concerns